Floating Wind Solutions

Regulatory Framework and Related Experiences

Lars Samuelsson American Bureau of Shipping







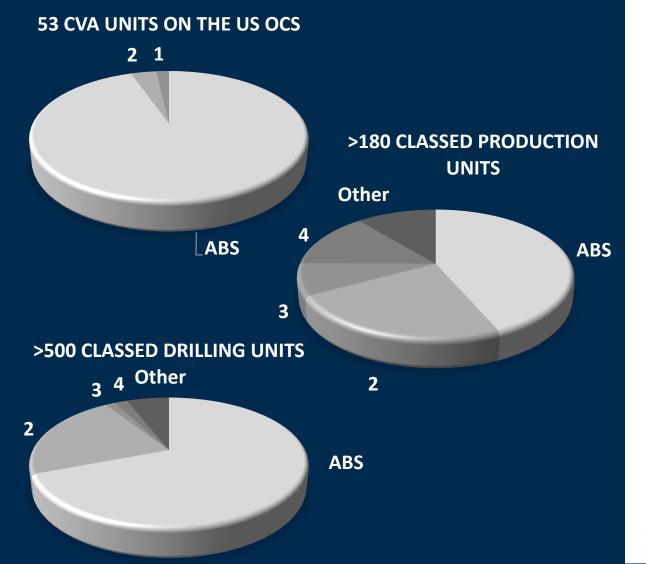
What is ABS?

ABS Mission
 The mission of ABS is to serve the public interest as well as the needs of our members and clients by promoting the security of life and property and preserving the natural environment

- Founded in 1862 by 9 US marine insurance companies
- 'Not-For-Profit' Marine Classification Society
- No owners/shareholders, ABS Board of Directors are appointed from its Membership
- ABS Members are the owners, operators, designers and builders of ships, offshore units and associated equipment
- ABS as a class society represents industry and helps develop standards related to;
 - Design
 - Construction
 - Operational maintenance



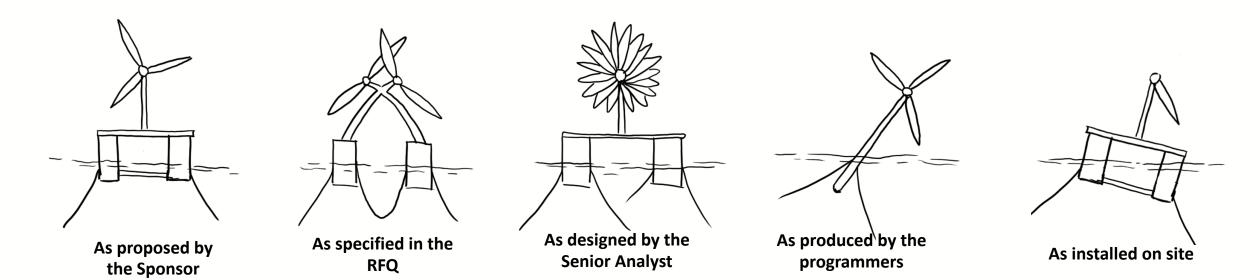
World Leader in Offshore



World Leader in Classing Floating Offshore Wind

- We certified the first ever SEMI based FOWT
- We are in process of Classing close to 80 MW of Floating Wind
- We have experience from reviews of many different type of ABS Offshore Wind

Why do we need Standards



What the Sponsors Daughter Wanted



Development of Marine Rules

2000

+300 hundred years of experience is considered in existing standards for units in the marine environment

1700 IMO SOLAS-1914

Protect Life

Protect Environment

1MO MARPOL-1973

Lloyds Coffee House

Determine vessel status

Protect Investment

Classification

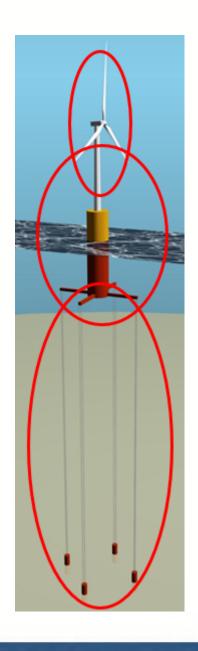
À A1, Offshore Wind Turbine Installation (Floating), FL(25) 2045, 20km Offshore Viana do Castelo





ABS Guide For FOWT

IEC Type Rotor-Nacelle Certification or Assembly Equivalent (RNA) **ABS Type Approval** Floating Support Structure ABS Guide for Floating Offshore Machinery and Wind Turbines Systems Stationkeeping System



ABS Guidance Notes For FOWT

- Global response parameters
- Environmental load calculation
- Global motion analysis
- Air gap analysis
- Mooring strength analysis
- Mooring fatigue analysis

IEC TC88 PT61400-3-2

 ABS Guide is aligned with the IEC Design Requirements for Floating Offshore Wind Turbines document



Rules, Guides and Guidance Applicable to FOWT's

Incorporated by Reference

- Facilities on Offshore Installations (2018) (Facilities Rules)
- Mobile Offshore Drilling Units (2018) (MODU Rules)

Rules and Guides

- Offshore Installations (2018)
- Fatigue Assessment of Offshore Structures
- Buckling and Ultimate Strength Assessment for Offshore Structures (2018)
- Position Mooring Systems (2018)
- Offshore Mooring Chain
- Application of Fiber Rope for Offshore Mooring

All ABS Publications downloadable from www.eagle.org

Other Rules, Guides and Guidance Notes that may apply

- Application and Inspection of Marine Coating Systems 2017
- Hull Condition Monitoring Systems
- Risk Evaluations for the Classification of Marine-Related Facilities
- Risk-Based Inspection for Floating Offshore Installations
- Reliability-Centered Maintenance
- Hull Inspection and Maintenance Program
- Management of Change for the Marine and Offshore Industries
- Failure Mode and Effects Analysis (FMEA) for Classification
- Development of Procedures and Technical Manuals
- Structural Monitoring using Acoustic Emissions (2016)
- Using Unmanned Aerial Vehicles
- Air Gap Analysis for Semi-Submersibles
- Maintenance and Repair of Protective Coatings 2017
- Mooring Integrity Management

Floating Wind Solutions



Basic Rules

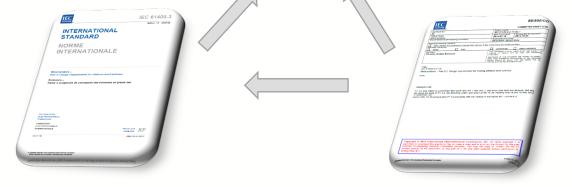
Floating Offshore Wind Turbine

Installations

IEC 61400-3-2 Approach for International Standard

ISO TC 67 19000 Serie of Standards for use in the Oil and Gas Industry





IEC 61400-1

2005, Third Edition 2019, Fourth Edition

- Wind turbine design requirements
- Onshore-only

IEC 61400-3-1

2009, First Edition (-3-1)

- Added Offshorerelevant items
- Focus on fixed-bottom

IEC TS 61400-3-2

2019, First Edition TS

- Floating Windspecific
- Added Floating
 Offshore-relevant
 items

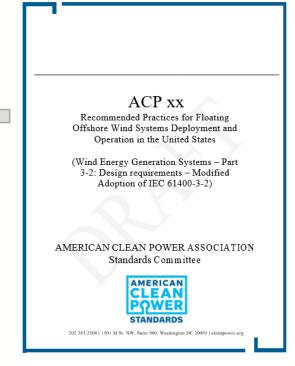


ACP / AWEA Approach for US Standard

API RP 2 Serie of Standards for use in the Oil and Gas Industry



US Local
Authorities
Requirements

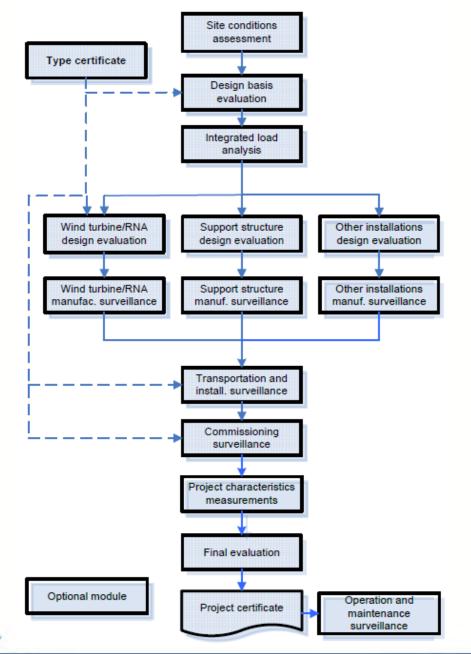




IEC TS 61400-3-2 2019, First Edition TS

- Floating Wind-specific
- Added Floating Offshore-relevant items





IECRE Project Certification

- Project Certification based on Design Basis approach
- During fabrication, the inspection/audit activities shall focus on the quality system implemented during manufacturing and evaluate that the quality system is appropriate.
- The RECB will tailor a scope of work for surveillance activities. The exact scope should be defined during the project design basis
- Operation and maintenance surveillance shall be carried out at regular intervals based on an agreement between applicant and RECB.

From IECRE OD-502 Project Certification Scheme

http://www.iecre.org/documents/refdocs/pdf/od-502ed.1.0.pdf



What is in Common

Bottom Founded Wind



- Turbine
- Multiple Identical Units

Floating Wind



Floating Production



- Anchors
- Mooring
- Structural integrity
- Floating stability
- Motions
- Marine systems
- Fabrication
- Installation



We have done this before

- Eighteen American shipyards built
 2,710 Liberty ships between 1941 and 1946
- Four different types of the same concept was produced with the same basic dimensions:

- EC2-S-C1: Basic Type Cargo 2,580

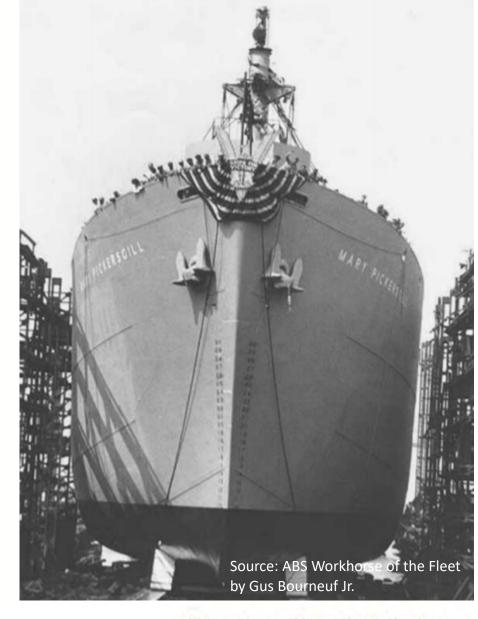
- EC2-S-A1: Collier 24

- Z-EC2-S-C2: Tank transport

- Z-ET1-S-C3: Tanker 62

- Z-EC2-S-C5: Boxed aircraft transport 36

- The first ships required about 230 days to build
- The average from keel laying to delivery was about 60 days, the fastest 4 days, 15 h and 16 min
- Assembly-line style, from prefabricated sections made this possible





Existing Processes Applicable to Floating Wind

Sister Vessels (USCG)

- A responsible officer of the shipbuilding company attests in writing that the two vessels are sisters;
- The vessels are constructed in the same shipyard, within approximately two years of one another;
- The same drawings are used in the construction of both vessels.

Extension of Approval (USCG)

- The two vessels must be of the same type and certification.
- Previously approved plans must meet all current regulations
- The vessels must be authorized for identical routes.
- The owner of the original plans must authorize their use.
- If a system is modified from the previously approved plans, the submitter must seek a separate approval for that system

Relocation (ABS)

- Structural strength analysis and fatigue life re-evaluation for the hull structure, etc. (if the new location has milder environmental conditions than the current site, the reassessment may not need to be performed).
- Design review related to the new position mooring system and anchoring.
- Design review related to any other modifications affecting class items.





Thank You

www.eagle.org

